

Work Order ID 52636

October 5, 2009 10:40:43 AM



Page 1

Item ID: 41232-200-005-001

Accept



Setup Start



Revision ID: IR

Stop



Item Name: Spacer (Step Actuator)

Start Date: 10/05/09 Start Qty: 10.00



Cust Item ID:

Required Date: 10/08/09 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan:

U

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

41232-200-005

Rev IR

100

0.00



Hardinge

Hardinge CNC LATHE SMALL

Memo

0.00

Hardinge CNC Lathe Small

1-TURN AS PER FOLIO FA680 & DWG 41232-200-005 . FOLIO
REV: _____ DWG REV: IR 2-DEBURR AS REQUIRED

110

0.00



QC

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

Quality Control

120

0.00



QC

QC8- Inspect parts - second check

Memo

0.00

Quality Control

SA 08/10/07

SA 08/10/07

SA 08.10.7

20 *✓*

20 *✓*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 52636

October 5, 2009 10:40:44 AM



Page 2

Item ID: 41232-200-005-001

Accept



Setup Start



Revision ID: IR

Stop



Item Name: Spacer (Step Actuator)

Start Date: 10/05/09 Start Qty: 10.00



Cust Item ID:

Required Date: 10/08/09 Req'd Qty: 10.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: 364

0.00



Packaging

Memo

0.00

Packaging

9/10/08

200 SP

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/10/08 JH

09-10-8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

October 5, 2009 10:40:42 AM

Page 1

Work Order ID: 52636

Parent Item: 41232-200-005-001RevIR

Parent Item Name: Spacer (Step Actuator)

Comments:

Start Date: 10/05/09

Required Date: 10/08/09

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MDELRINR0.500		Purchased	No			100	f	131.9000	0.3789			



Delrin Round Bar .50"

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	131.9	
102828	4.91	
105353	6.39	
109571	52.9	
18355	64	
3723	3.7	

.91 ft SA 02/01/07

* 9.1 Entered in Inta:live *
should be .91 ft

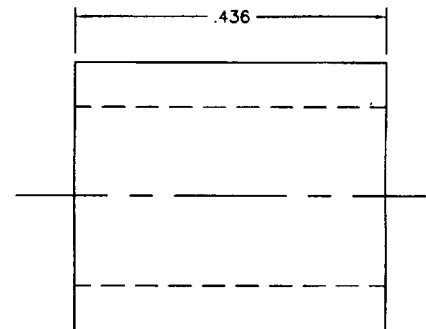
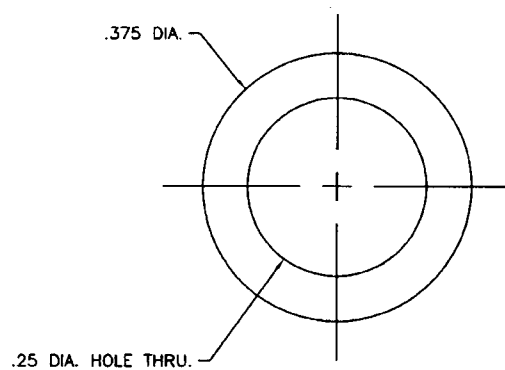
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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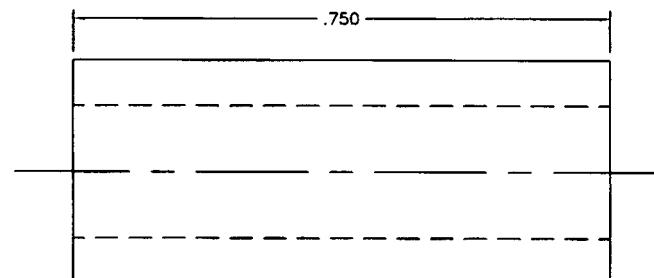
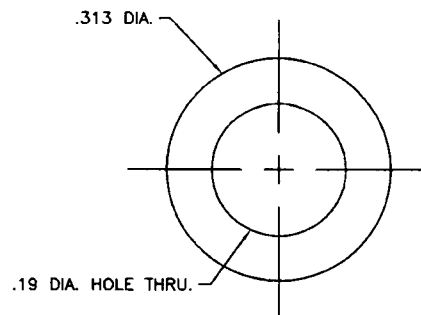
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



-001 SPACER

w/o
52636



-003 SPACER

				-003	SPACER	.313' x .750	ACETRON N.S.	CADILLAC PLASTICS, FORT WORTH, TX.	
				-001	SPACER	.375' x .436	ACETRON N.S.	CADILLAC PLASTICS, FORT WORTH, TX.	
				PART NO.	NAME	STOCK SIZE	MATERIAL	MATL. SPEC	ZONE
NO. REQ'D PER ASSY				LIST OF MATERIAL					
PROPRIETARY RIGHTS NOTICE THESE DATA ARE PROPRIETARY TO ERA AVIATION, INC. DISCLOSURE, REPRODUCTION, OR USE OF THESE DATA FOR ANY PURPOSE IS FORBIDDEN WITHOUT WRITTEN AUTHORIZATION FROM ERA AVIATION, INC. THE FOREGOING DOES NOT APPLY TO VENDOR PARTS.				UNLESS OTHERWISE SPECIFIED X ± .1 XX ± .03 XXX ± .010 ANGLES ± 1/2°		DFTSMN D. NELSON 5/29/02 CHECK D. MURPHY 5/29/02 STRESS PROJ. ENGR.		TITLE SPACER DWG. SIZE C SCALE 1 : .125	
-003 4 41232-200-001 -001 6 41232-000-001				NEXT ASSEMBLY MFG.		HEAT TREAT FINISH		DWG. NO. 41232-200-005 REV. IR Era Aviation, Inc.	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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